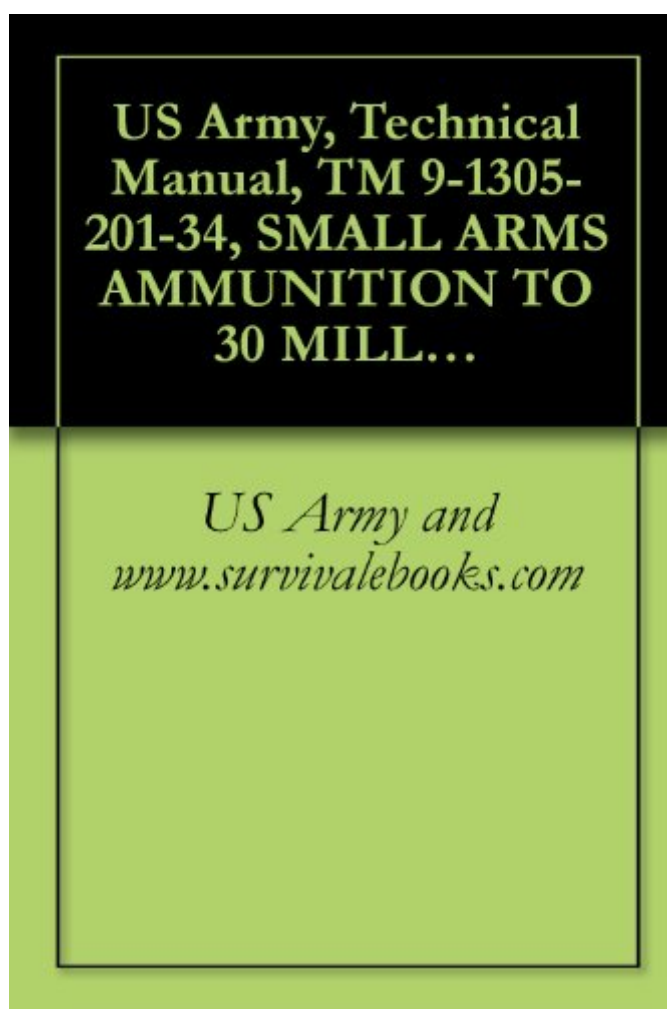


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**US Army, Technical Manual, TM  
9-1305-201-34, SMALL ARMS  
AMMUNITION TO 30 MILLIMETER  
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## Synopsis

US Army, Technical Manual, TM 9-1305-201-34, SMALL ARMS AMMUNITION TO 30 MILLIMETER INCLUSIVE, (FEDERAL SUPPLY CLASS 1305), 1994 Scope a. This is one of a series of manuals on maintenance of small arms ammunition. (Federal Supply Class 1305 which includes ammunition through 30 millimeter.) Information in this manual is limited to the responsibilities of direct and general support maintenance personnel. CHAPTER 1. INTRODUCTION Section I. General 1-1. Scope 1-2. Forms, Records, and Reports Section II. Description and Data 1-3. General Section III. Safety, Care, and Handling 1-4. General CHAPTER 2. TOOLS AND EQUIPMENT 2-1. General 2-2. Packing Materials, Accessories and Tools 2-3. Fabricated Tools and Equipment CHAPTER 3. INSPECTION REQUIREMENTS Section I. General 3-1. Inspection and Purpose 3-2. Ammunition Surveillance Program 3-3. Inspection Methods 3-4. General Inspection Procedure 3-5. Inspections Section II. Classification of Material Defects 3-6. Method of Classifying Defects 3-7. Acceptable Quality Level (AQL) 3-8. In-Process and Final Inspection 3-9. Disposition of Lots CHAPTER 4. MAINTENANCE PROCEDURES Section I. Introduction 4-1. General 4-2. Direct Support Maintenance 4-3. General Support Maintenance 4-4. Unpacking and Repacking 4-5. Inspection CHAPTER 4 MAINTENANCE PROCEDURES - Continued Section II. Cleaning 4-6. Ammunition of Caliber .50 and Less 4-7. Ammunition above Caliber .50 4-8. Components Section III. Repair 4-9. Packaging Materials Section IV. Touchup, Painting, and Marking 4-10. General 4-11. Touchup 4-12. Painting 4-13. Color Coding of Boxes With Light Loads 4-14. Marking APPENDIX A REFERENCES APPENDIX B PACKING MATERIALS, ACCESSORIES, AND TOOLS APPENDIX C EXPENDABLE AND DURABLE ITEMS LIST APPENDIX D MARKING FOR CARTRIDGES LIST OF ILLUSTRATIONS 3-1 Twist inspection 3-2 Case defects 3-3 M791 APDS-T ammunition 3-4 M919 APFSDS-T ammunition 3-5 M792 HEI-T ammunition 3-6 M793 TP-T ammunition 3-7 M910 TPDS-T ammunition 4-1 Box, wirebound 4-2 Typical markings on metal packing box 4-3 Typical packing and marking for 5.56mm ammunition box 4-4 Typical packing and marking for 7.62mm cartridges NATO boxes and cartons 4-5 Typical markings on M21 can 4-6 Typical packing and markings for linked 20mm in M21 and box Mark 1 4-7 Typical packing and marking for 20mm cartridges in can M21 and box M23 4-8 Link 20mm cartridges packed in shipping and storage container M528 4-9 Typical markings on shipping and storage container M548 4-10 Typical markings for container, PA125 4-11 Palletizing D-1 Typical marking for Cartridge 20mm HEI, M56A3 D-2 Typical markings for cartridge 20mm HEI-T-SD, M246 D-3 Typical markings for cartridge 25mm; APDS-T, M791 D-4 Typical markings for cartridge 25mm HEI-T, M792 D-5 Typical markings for cartridge 25.4mm Decoy, M839 D-6 Typical markings for cartridge 30mm TP, XM788 D-7 Typical markings for cartridge 20mm,

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